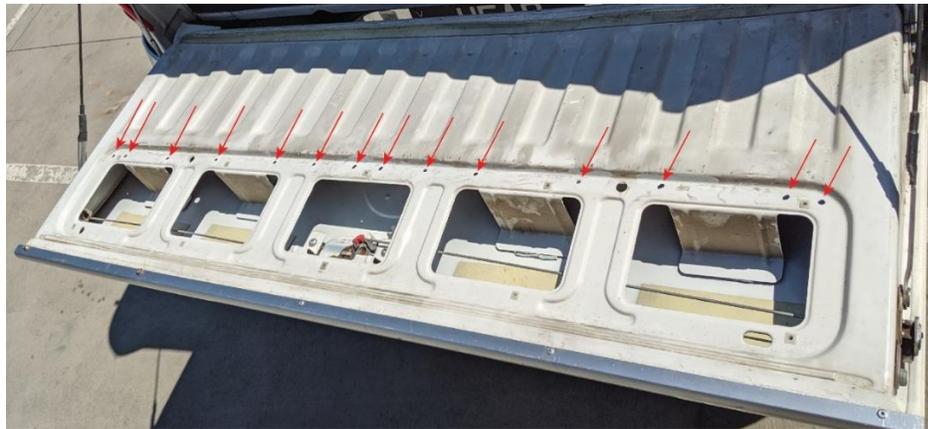




Huracan Fabrication

Installation instructions for VW Amarok tailgate storage

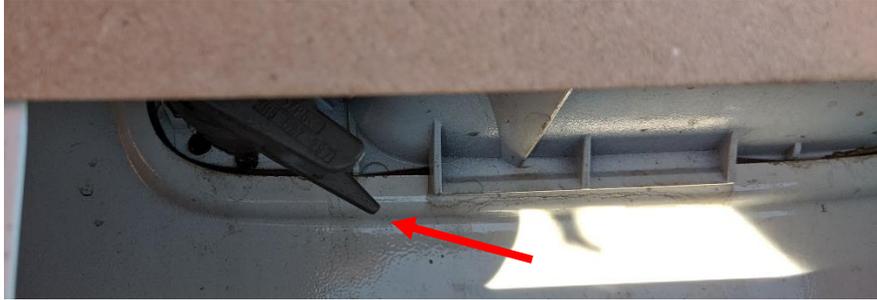
1. Prepare the tools needed for installation of the tailgate storage kit. You will need the following: an angle grinder, metal file, Phillips head & flat blade screw drivers, Sikaflex® 252, H3 hex bit, drill, spanners, touch up paint and protective gloves.
2. Remove the tub liner (if fitted) and the internal tailgate inspection plate so that your tailgate looks like the photo below. There are 14 spot welds here that must be drilled out as there is internal ribbing that cannot be accessed until the top metal has been removed. You should use a large diameter bit to drill out the spot welds, preferably 12-15 mm. Take care to only drill enough to separate the top layer from the internal ribbing, if you push too hard you run the risk of the drill bit driving through to the outer skin and damaging it.



3. Place the provided paper template onto your tailgate as shown below



Ensure the template is first centered left to right across the tailgate and parallel to the top of the tailgate. Next adjust the template down so that the internal box will not foul the locking mechanism seen in the image below. Once the template is correctly located, secure it to the tailgate with magnets or weights and trace the perimeter with a marker to indicate your cut path.



4. Cut the tailgate out by following the perimeter line that you have marked out. If the spot welds have been properly drilled out, the metal you have cut should begin to lift away. The internally folded support 'feet' are glued to the Amarok outer tailgate skin, you will need to pry these away. If they cannot be pulled away, a razor blade can be run along their base to assist. Use your grinder or a hacksaw to remove the internal ribbing that runs left to right through the tailgate ensuring that it is cut back enough to allow the storage box to be dropped in. The template provided is a snug fit, if you cut inside the marked perimeter by a few mm you will find the box will not fit properly. If this is the case, simply file or grind away the sections as needed. You should now have an open tailgate as shown below.
5. Now is the best time to file down any sharp edges and touch them up with a base primer to prevent any rust forming in future. Vacuum out any debris inside your tailgate and prepare to install the supplied storage compartment.



6. Run a bead of Sikaflex® 252 polyurethane adhesive around the perimeter of your tailgate where the provided storage box will rest on your tailgate. We strongly recommend reading the application instructions available on Sikaflex®'s website for full instructions, precautions and cleanup procedure. Most critical though is that you install the tailgate storage unit within ~30 minutes of applying Sikaflex® 252 as once a skin forms on the polyurethane it loses most of its

adhesive properties. Fit the internal storage box into the tailgate you have cut open ensuring it is sitting central left to right and that it clears the internal door locking mechanism and adjust if necessary. Make sure there is no factory adhesive foam or other debris under the storage box. Failure to adequately remove this may result in the tailgate pressing on it and dinting the outside of your tailgate when you screw the edges down

7. Open the zip-lock containing the self-tapping screws and provided square drive bit. If you have them handy, use a centre punch and drill a 3mm pilot hole using the existing holes as a guide. While these screws can be fitted with hand tools, we strongly recommend using a drill that has a torque-limiting screw setting. Too much torque can strip out the tailgate steel, snap the screw or strip the head. Generally, start with a very low torque setting and increase it slowly as needed until it can drive the screws all the way down. Continue until all screws have been fitted.
8. Installation is now complete! Enjoy your new tailgate storage compartment. We love seeing your photos, please feel free to tag us on Facebook (@huracanfab) or Instagram (@huracan.fab) or even message us directly with your pics.

If you need to contact us directly with any questions please either email us at Sales@huracanfabrication.com or message us directly on Facebook. We monitor both these channels frequently and will get back to you as soon as we can.