

GRUNT

MAZDA BT50 TAILGATE SEAL KIT GTG-BT502



WARNING:

APPLICATION OF SELF ADHESIVE SEAL

The surface must be free from dirt, dust, oil & moisture.

Surface temperature should be approximately 20°C - 30°C.

Use of a heat gun is recommended.

Cleaning before application of Grunt 4x4 seal kits is to be done using a non residual cleaner eg: Prep wash / Prep sol / Isopropyl Alcohol etc

Hints:

Only peel and release 200mm - 300mm at a time to prevent the adhesive picking up foreign material.

The sponge seal is self adhesive and for best results excite the glue before applying by placing into direct sunlight or heating gently with a heat gun or hair dryer.

Adhesive should be placed on firmly and uniformly 200mm at a time.

DO NOT STRETCH THE SEAL WHEN APPLYING AS IT WILL COME OFF OVER TIME

1: Fit the 2 pads to the hinges



2: Fit the 1270mm length to the groove in the lower edge of the tailgate



3: The side seals are fitted on the body edge over the tail light as shown. You will need to lift the tailgate slightly to take the tension off the stays so you can pass the seal between them and the body. The seal should be cut so the inner top lip of the gate does not drag over it



4: A secondary side seal is fitted so it closes against the pinch weld on the tub.

