

GRUNT

FORD RANGER NEXT GEN TAILGATE SEAL KIT GTG-FRNG



WARNING:

APPLICATION OF SELF ADHESIVE SEAL

The surface must be free from dirt, dust, oil & moisture.
Surface temperature should be approximately 20°C - 30°C.
Use of a heat gun is recommended.
Cleaning before application of Grunt 4x4 seal kits is to be done using a non residual cleaner eg: Prepwash / Prep sol / Isopropyl Alcohol etc

Hints:

Only peel and release 200mm - 300mm at a time to prevent the adhesive picking up foreign material.
The sponge seal is self adhesive and for best results excite the glue before applying by placing into direct sunlight or heating gently with a heat gun or hair dryer.

Adhesive should be placed on firmly and uniformly 200mm at a time.
DO NOT STRETCH THE SEAL WHEN APPLYING AS IT WILL COME OFF OVER TIME



1: Install the upper pad as shown making sure you follow the body line of the tub

2: Install the lower pad as shown

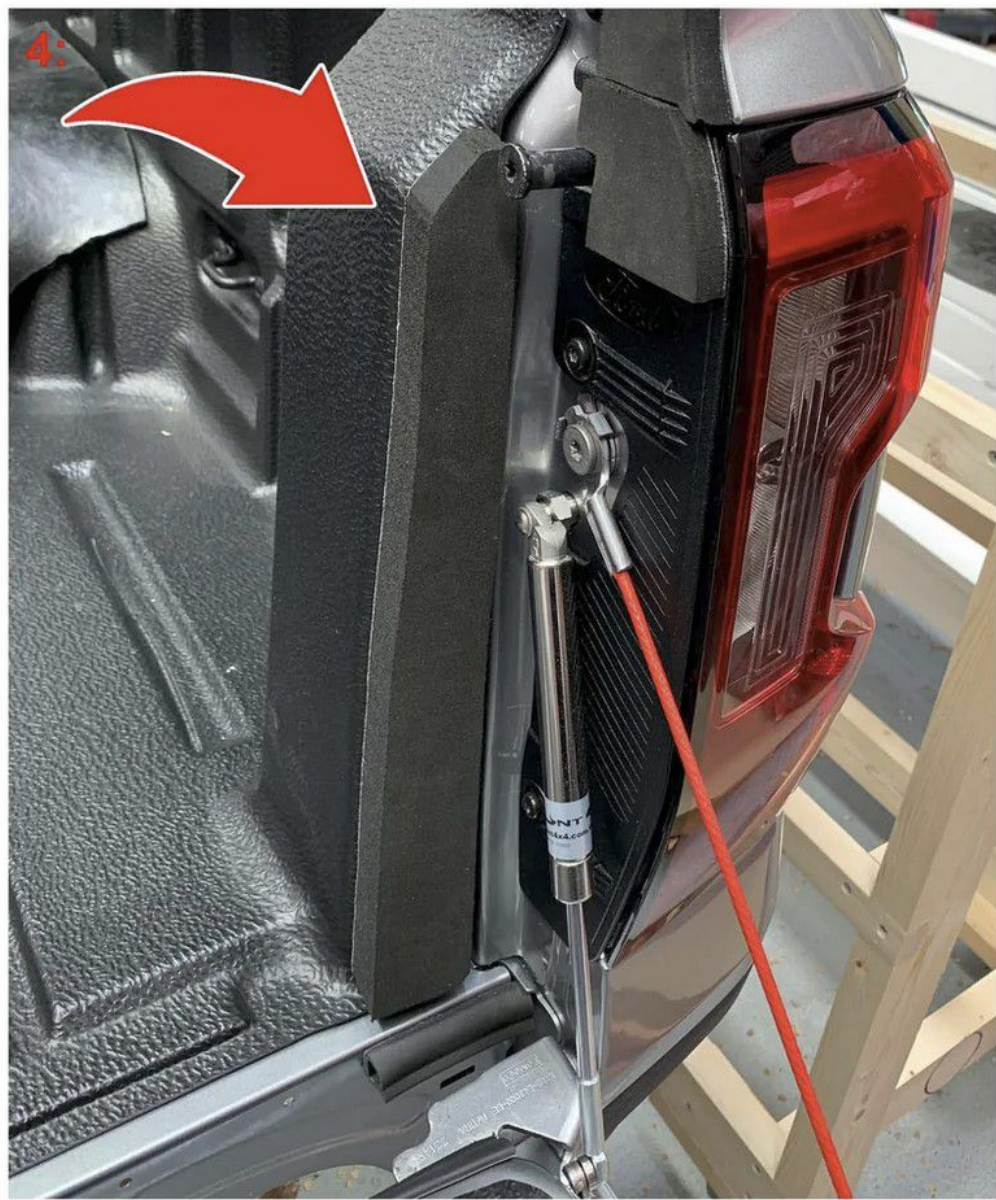


3: In each corner of the tub install the 80mm seal as shown

4: Stick the 32mm side pads to the tubliner following the inside edge



**REMINDER
CLEAN ALL SURFACES
BEFORE APPLICATION**



5: Attach the 1305mm long seal the bottom of the tailgate as shown

6:



6:



6: Install the 150mm seals to each side of the top of the tailgate as shown above



We recommend to keep the tailgate closed for 24 hours to let the seals compress and the glues adhere