

GRUNT

FORD RAPTOR TAILGATE SEAL KIT GTG-P703RAP



WARNING:

APPLICATION OF SELF ADHESIVE SEAL

The surface must be free from dirt, dust, oil & moisture.
Surface temperature should be approximately 20°C - 30°C.
Use of a heat gun is recommended.
Cleaning before application of Grunt 4x4 seal kits is to be done
using a non residual cleaner eg: Prepwash / Prep sol / Isopropyl Alcohol etc

Hints:

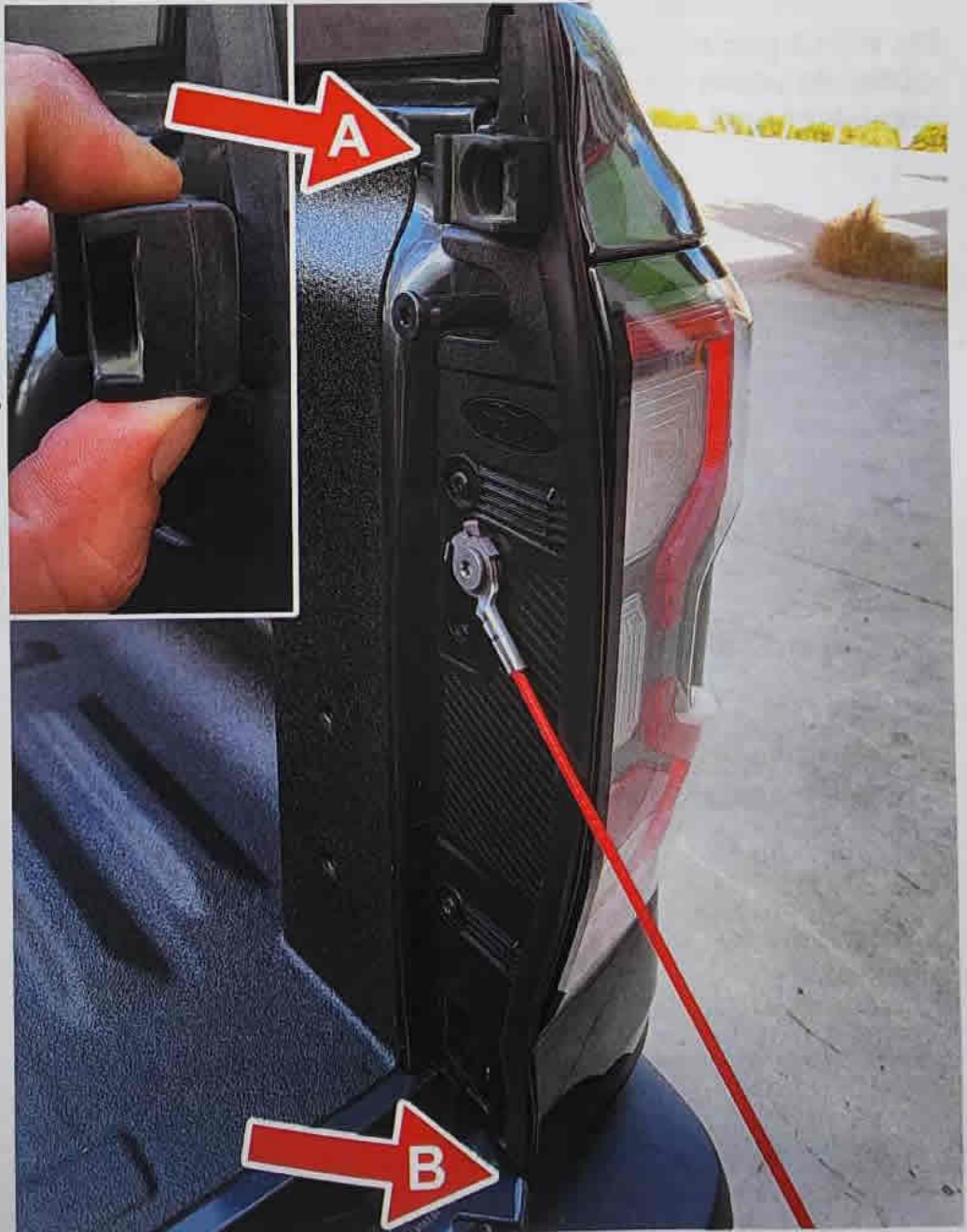
Only peel and release 200mm - 300mm at a time to prevent the adhesive picking up foreign material.
The sponge seal is self adhesive and for best results excite the glue before applying by placing into direct sunlight or heating gently with a heat gun or hair dryer.

Adhesive should be placed on firmly and uniformly 200mm at a time.
DO NOT STRETCH THE SEAL WHEN APPLYING AS IT WILL COME OFF OVER TIME

1: Install the two side seal following the bodyline as pictured. Only peel 100mm of backing at a time to give you control in placing the seal. The adhesive is very strong and will not release without tearing the rubber.

A: Pull back the rubber block as pictured as the seal needs to sit behind.

B: Ensure the seal goes all the way to the bottom of the tub, past the hinge plate.



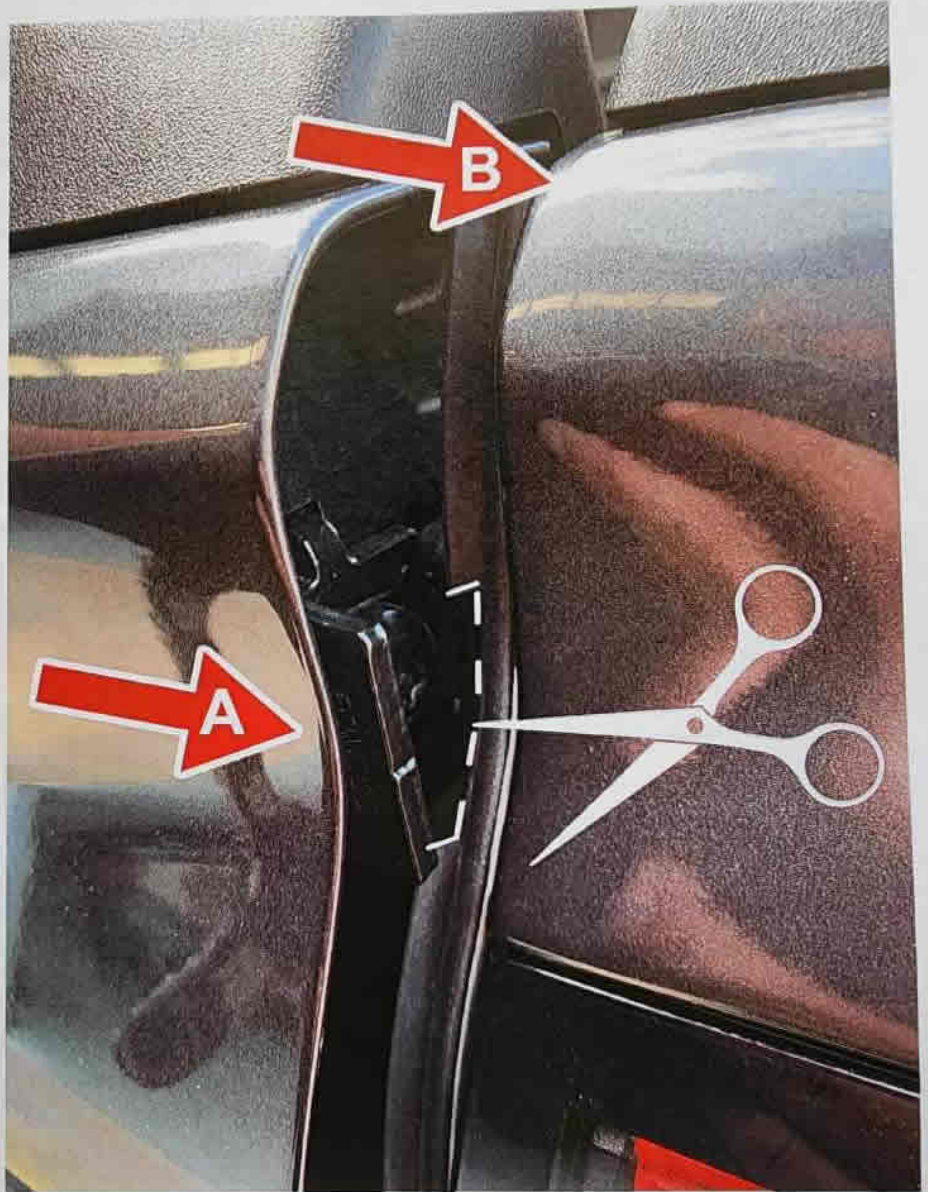
**REMEMBER
CLEAN ALL SURFACES
BEFORE APPLICATION**

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2A: With a pair of scissors trim the rubber lip where the strike plate passes the seal.

2B: Trim the top edge along the tub for a neat finish.

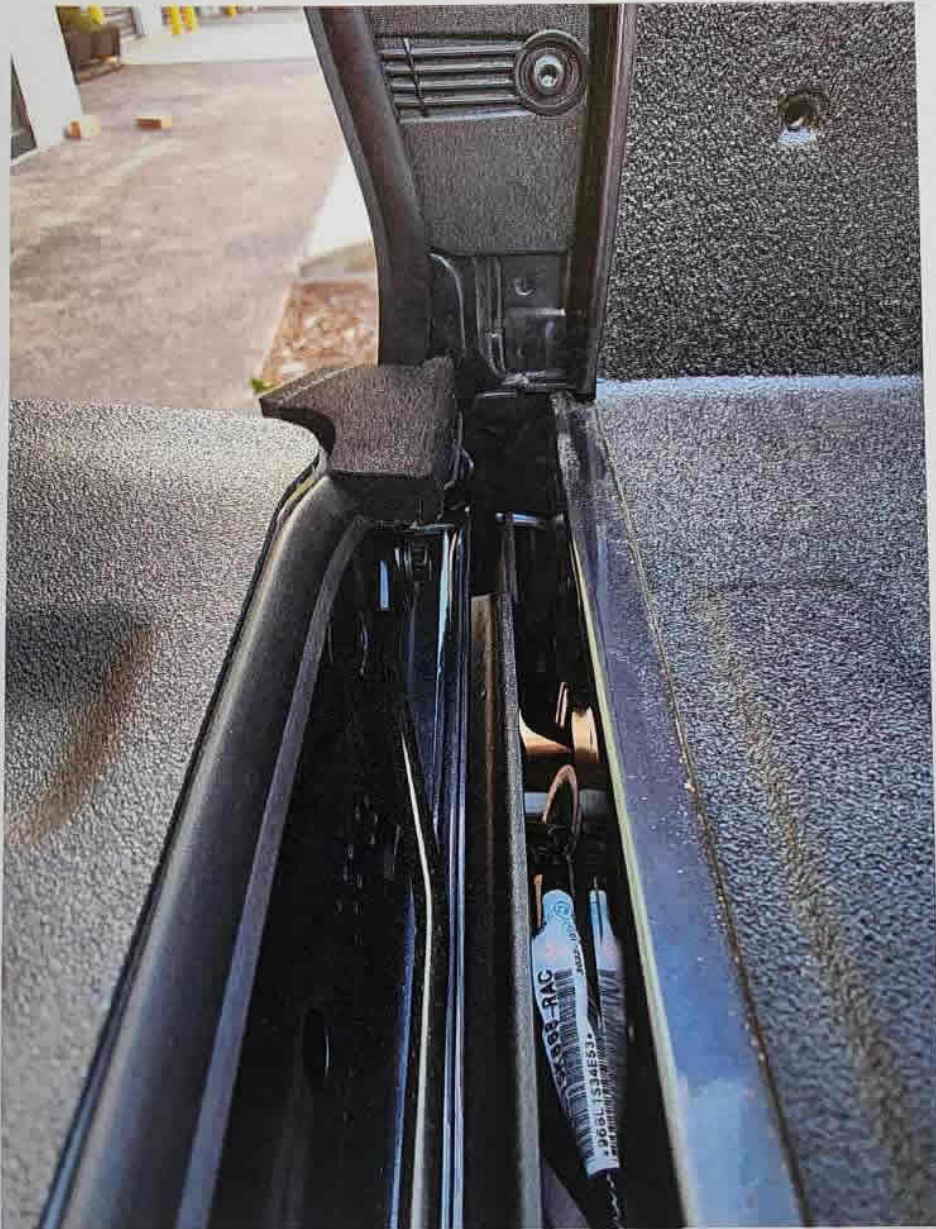


3: Install the two hinge pads as pictured.



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4: Following the edge of the tailgate install the long seal as pictured. If you find you have too much length once you finish simply trim it to fit tight between both foam pads.

NOTE: To make it easier have a friend help you do this step and take your time. Only peel 200mm of backing at a time to control the rubber

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