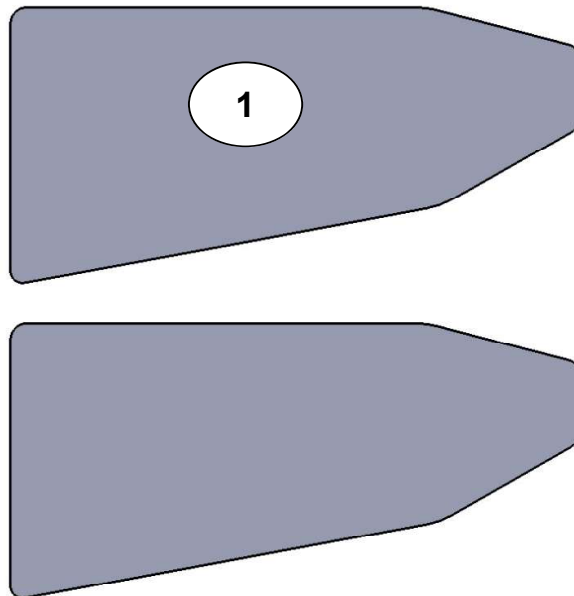


INSTALLATION INSTRUCTIONS

PART DESCRIPTION: Toyota Hilux Revo Body Mount Infill			
PART LISTING			
ITEM#	PART#	QUANTITY	DESCRIPTION
1		2	REVO BODY MOUNT CLEARANCE PLATE

NOTES: Read and understand these installation instructions before beginning the commencing installation process. Retain these installation instructions for future reference. It is recommended that this item is to be installed by a suitably qualified person.

NOTES:
• Approximate installation time: 2 HOURS. • Ensure all parts have been received correctly. • Ensure parts are suitable for the vehicle prior to undertaking the installation.



BODY MOUNT CAPPING PLATE

INSTALLATION INSTRUCTIONS

WARNING

All steel that has paint removed or is bare and getting welded to, should be sprayed with copper weld-thru primer such as BODY WORX brand, prior to welding.

WARNING

Welding machine, Angle grinders can cause serious injury and death if used incorrectly. Seek the assistance of a confident qualified person.

CAUTION

Fitting of this item requires welding of the vehicle chassis and is recommended this work is carried out by a qualified person.

NOTE: Check with your local transport department if it is legal modifications suitable for road use in your area.

1. Before starting any work, make sure that the chassis is straight and true according to OE specifications. Make sure it has no cracks or stress fractures that need prior attention before fitting this item.
2. Recommended to use vehicle hoist, position the vehicle safely on a hoist.
3. Remove the front tyres and the inner guards including mud flaps if needed.
4. Mark out the body mount using the supplied template as seen in figure 1 and figure 3.
5. Safely prop the body without unsettling the vehicle's position on the hoist and remove the body mount so it doesn't deform from the heat.
6. Cut along the marked-out line using a grinder or plasma cutter.
7. In preparation for welding clean all paint off the area for correct weld prep follow welding procedures AS1554.
8. Spray all bare metal with weld through etch primer including the supplied body plates.
9. Clamp the Superior Engineering body mount infill plate into position, ready to weld.
10. Tac weld the plates into position
11. Double check all the mounts are in their correct location and are symmetrical to each side, weld the mounts into place. Superior Engineering recommends a minimum welding procedure of AS1554.
12. Once all parts are cooled down rust prevention must be applied to all welded surfaces. It is important to apply rust prevention to the inside of the body mount as well as all other areas that have paint damage or areas that have been welded. Repaint the chassis and the infill plates to prolonged life span preventing against rust.
13. Once the paint is dry fit the body mount back into position then safely remove the prop.
14. Refit the inner guard and mud flap. These may need modification for added clearance depending on tyre size.

INSTALLATION INSTRUCTIONS

15. Refit the and lower back onto the ground.

PHOTOS FOR REFERENCE



FIGURE 1: CORRECTLY MARKED OUT FRONT BODY MOUNT

INSTALLATION INSTRUCTIONS



FIGURE 2: CORRECTLY FITTED BODY MOUNT INFILL PLATE



INSTALLATION INSTRUCTIONS

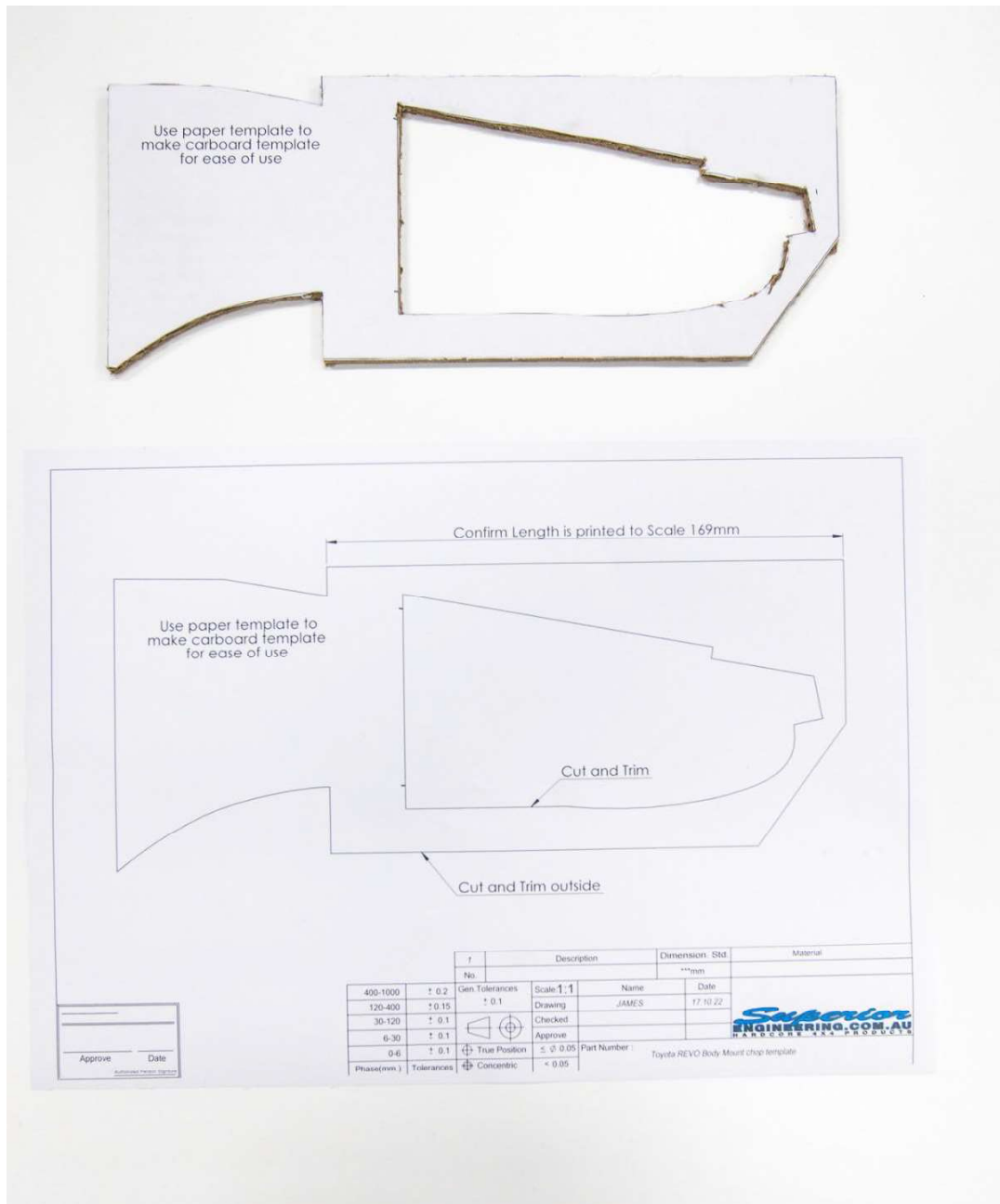


Figure 3: TEMPLATE MAKING

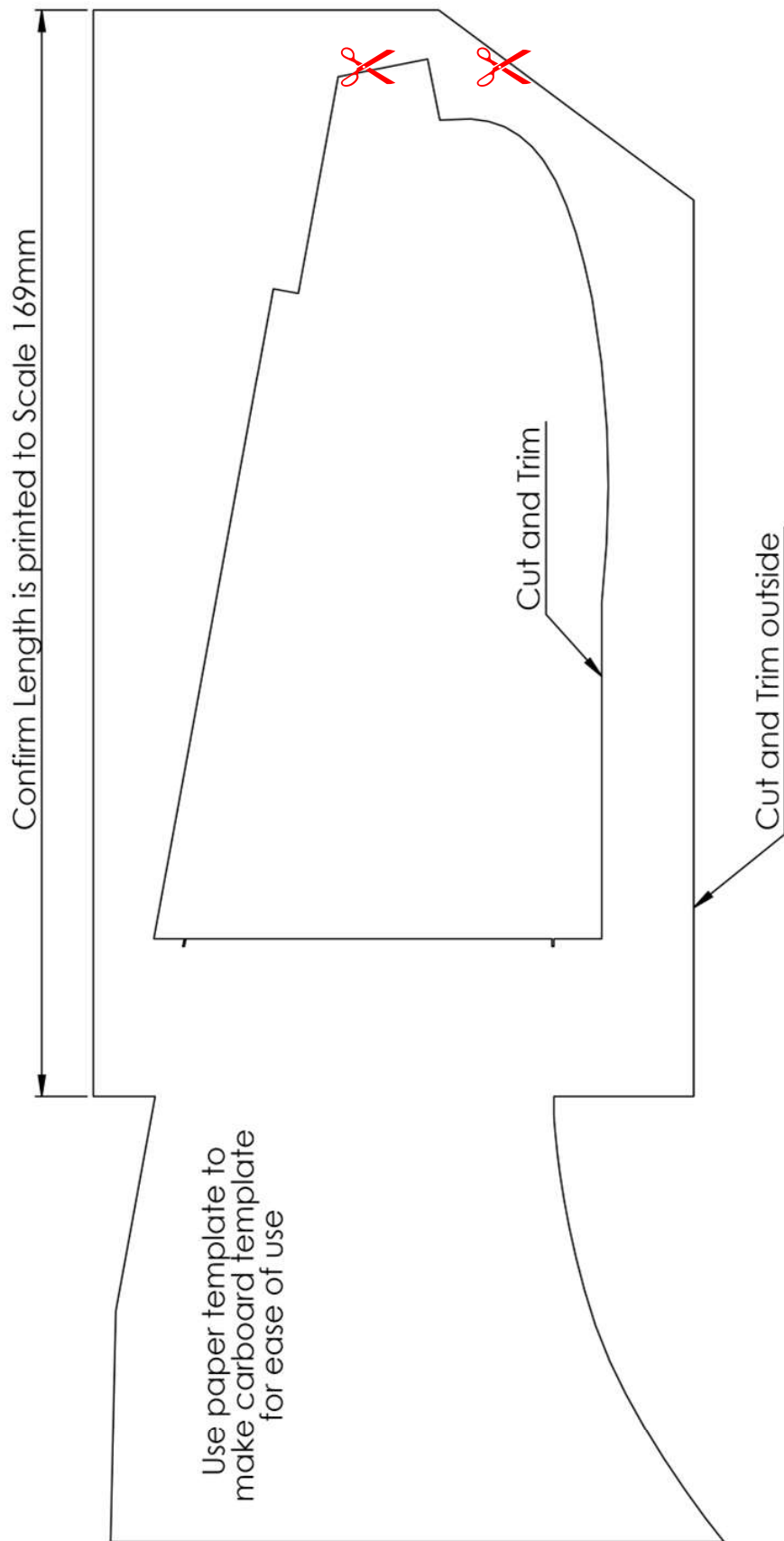


Figure 4: CUT TEMPLATE CONFIRM PRINT SCALE TO CORRECT DIMENSIONS