Fitting Instructions #4855IS

Toyota Hilux 8th Gen 2015-on Brake Hose and ABS Cable Mount Spacer Kit



<u>Revision:</u> B <u>Date:</u> 16/12/2016

This kit must be fitted by qualified persons only, in conjunction with the factory service manual.

This kit <u>MUST</u> be fitted if extended length rear shock absorbers are installed.

Installation Instructions:

There are three locations where the spacer tubes must be fitted.

- Location A: The upper brake line bracket mount on the LHS of the vehicle in front of the rear shock
 absorber near the top. Approximate position is shown in *Picture 1* (obscured in this view by the spare
 wheel).
- **Location B:** The lower brake line bracket mount attached to the top of the differential housing on the LHS of the vehicle. Circled in *Picture 1*.
- **Location C:** The lower ABS cable bracket mount attached on top of the differential centre. Circled in *Picture 1*.



Picture 1: Underneath view of Hilux rear axle

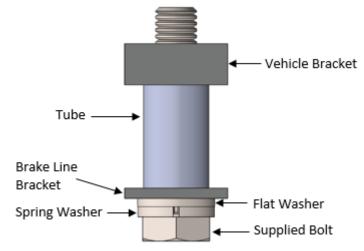
Note: Production tubes have a smaller outside diameter to the tubes in the following pictures.

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Location A: Fit 2 x 20 mm long spacer tubes to the rear upper brake hose mount using 2 x 40 mm bolts with 1 x spring washer and 1 x flat washer per bolt. See *Picture 2* below for spacer positioning and *Picture 3* below for bolt/washer assembly order.





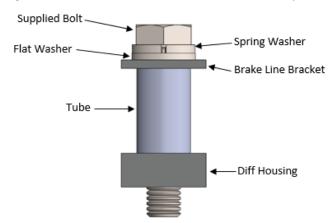
Picture 2: Rear upper brake hose mount spacer position

Picture 3: Assembly of brake hose mount spacer

Location B: Fit 1 x 10 mm spacer tube using 1 x 25 mm bolt with 1 x spring washer and 1 x flat washer to the rear lower brake hose mount. See *Picture 4* below for positioning and *Picture 5* below for bolt/washer assembly order.



Picture 4: Rear lower brake hose mount spacer position

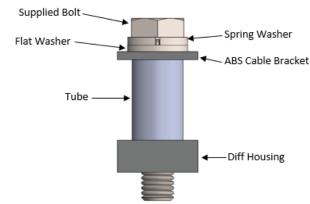


Picture 5: Assembly of brake hose mount spacer

Location C: Fit 1 x 20 mm long spacer tube to the ABS cable mount using 1 x 35 mm bolt with 1 x spring washer and 1 x flat washer. See *Picture 6* below for positioning and *Picture 7* below for bolt/washer assembly order.



Picture 6: ABS cable mount position



Picture 7: Assembly of ABS cable mount spacer