



## SAFARI R-SPEC SNORKEL

**SS300R**

01/04/15

ITEM	DESCRIPTION	QTY	PART NO
1	BODY - SNORKEL	1	830-133-000R
2	3" AIR RAM ASSEMBLY	1	000-135-050
3	BRACKET - UPPER MOUNTING	1	830-032-000
4	BOLT - 6mm 1.0 x12mm	3	000-002-100
7	BOLT - 8mm 1.25 x16mm	4	000-011
8	WASHER - STAR - 8mm	4	000-305
9	STUD - S/S - 8mm1.25 x 65mm - O/L	2	000-110
10	NUT - NYLOC - 8mm1.25	2	000-205-300
11	WASHER - BODY - 8mm x 30mm	6	000-311-300
12	CLAMP - SIZE 52	1	000-919
13	POP RIVET - 4mm x 12mm	5	000-958
14	TEMPLATE	1	830-017-000
15	EDGING - RUBBER - 700mm	1	000-953-070
16	HOSE CLAMP - SIZE 48 (BLACK)	1	000-918/B

# **WARNING!!**

**IT IS AN INSTALLER  
RESPONSIBILITY TO VERIFY  
ALL COMPONENTS, AND  
PARTICULARLY THE  
TEMPLATE ARE CORRECT,  
BEFORE STARTING ANY PART  
OF THE SNORKEL  
INSTALLATION.**

**(CHECK TEMPLATE AGAINST  
SNORKEL BODY)**



## SAFARI R-SPEC SNORKEL

# SS300R

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LANDROVER DISCOVERY TDI (200 SERIES)    TURBO DIESEL (2.5L)

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**Fitment to:**            Left hand side

**Fitting time:**        Approximately 90 minutes

**Comments:**            Pre March 1994 only.  
                                  Post March 1994, see SS350R

**Special Tools:**        Air Hacksaw  
                                  Pop rivet gun

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### Instructions:

1. Remove the plastic wheelarch liner and air cleaner assembly from the vehicle.
2. Tape template to upper rear corner of left hand guard. Mark the hole positions using a felt pen. Remove the template. Drill a 4mm pilot hole for each hole position. You will need to drill 2 or 3 holes close together to allow the saw blade to penetrate the panel when cutting the main hole.

3. Drill the 6 mounting holes to 16mm. Tape over the paintwork surrounding the main hole for protection. Cut the main hole using an air hacksaw. (Cut to the outside of the line). Deburr all holes to leave a clean edge. Remove the S/T screw from the guard lip above the main hole.
4. Screw the stainless steel studs into the front and centre insert positions. Bolt the upper mounting bracket to the snorkel body.
5. Position the snorkel on the vehicle and secure using the appropriate hardware. The upper mounting bracket is held to the pillar by 5, 4mm pop rivets.
6. Remove the air cleaner element from the air cleaner. Cut 20mm off the air cleaner snout. Place rubber edging around the air cleaner body to seal the lid. Refit the element and install the air cleaner to the car. Secure the snorkel snout to the air cleaner with the clamp supplied. Seal the join with silicone.
7. Fit the air ram to the top of the snorkel and tighten the clamp. Refit the plastic wheelarch liner. Shorten the S/T screw and refit it to the guard lip.

# SAFARI

## 4X4 ENGINEERING

SAFARI SNORKEL Land Rover Discovery Model No SS300R

**IMPORTANT**

All bare metal surfaces must be protected with metal primer or paint prior to final installation.

